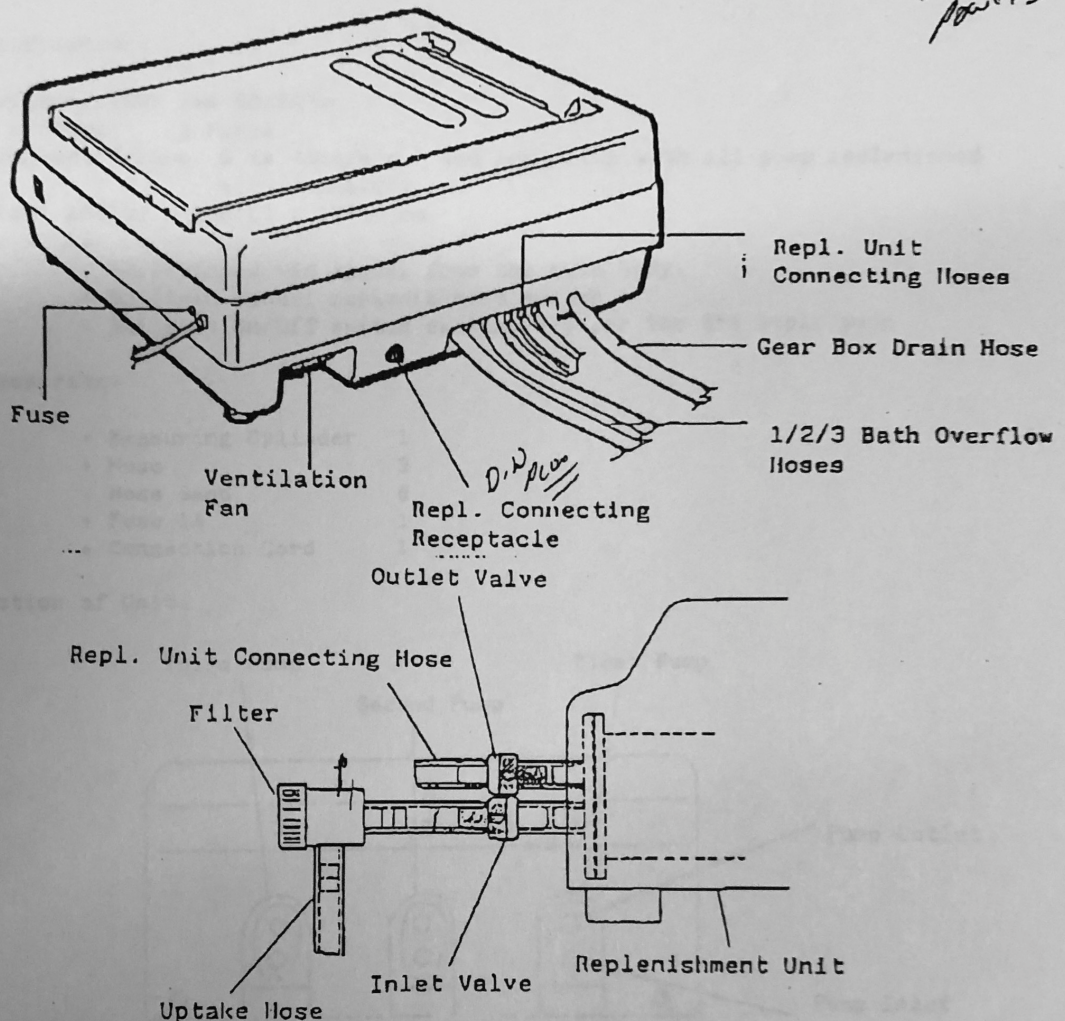


PAGE 2

CP-31 MAIN BODY

## 4. How to connect the hoses

- a) Remove the caps from the inlet and outlet valves of the replenishment unit.
- b) Connect the repl. unit connecting hoses from the main body into the outlet valve.
- c) Connect the uptake hose supplied as accessories into the inlet valve.

## 5. Setting-Up of Replenishment Amount

- a) Remove the four fastening screws from the repl. unit casing.
- b) The PCB is on the rear side of the pump and on the PCB there are Repl. Set Dial and 3rd Repl. Pump On/Off Switch.
- c) The replenishment amount is increased by 5cc each step, for instance, dial step 1 is 5cc/min., step 2 is 10cc/min. and step 5 is 25cc/min.
- d) If the 3rd repl. pump on/off switch is pulled forward, the 3rd bath pump does not work. This is required in case that the replenishment is not needed for the 3rd

CP-31 REPLENISHMENT UNIT OPERATION MANUAL

## 1. Specifications:

Power Source: 100V 36W 50/60Hz

Number of Pump: 3 Pumps

Replenishment Volume: 5 to 45cc/min. 5cc each step with all pump replenished simultaneously

Dimension: 164(D) X 256(L) X 121(H)mm

Weight: 2.5kg.

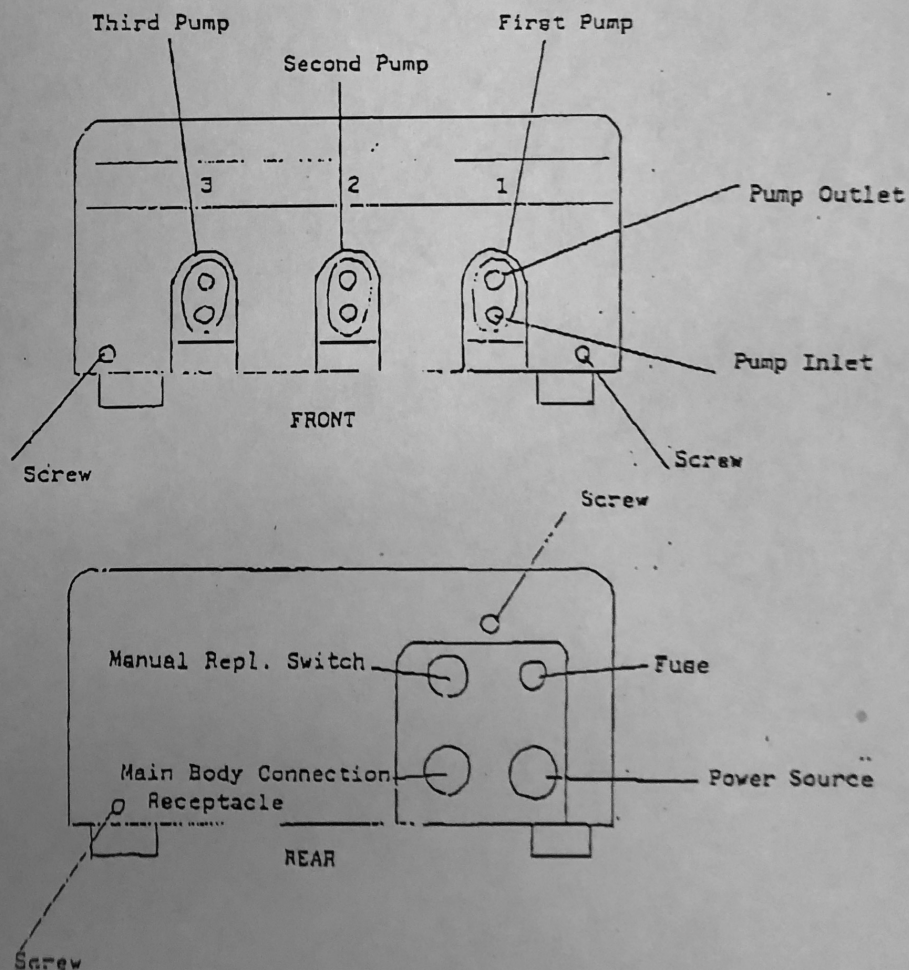
Others:

- + Replenished via signal from the main body.
- + Built-in manual replenishment switch
- + Built-in On/Off switch exclusively for the 3rd repl. pump

## 2. Accessories:

+ Measuring Cylinder	1
+ Hose	3
+ Hose Band	6
+ Fuse 1A	1
+ Connection Cord	1

## 3. Function of Unit:

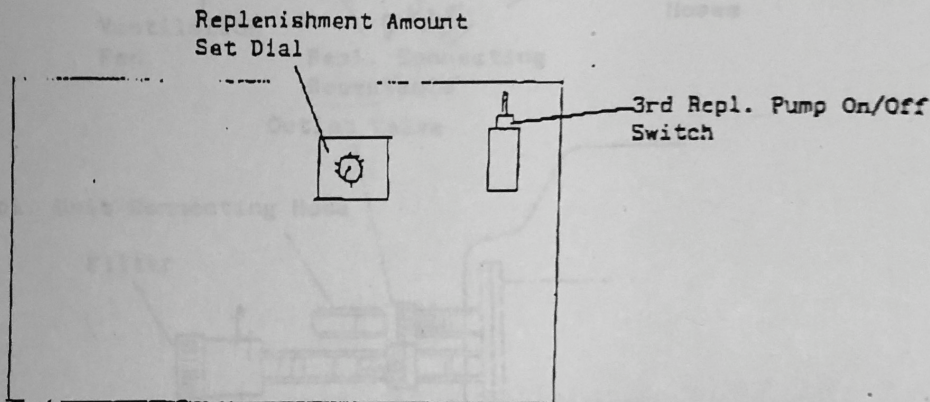


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CUSTOMER # 22248

- e) Connect the main body to the replenishment unit with a cord supplied as accessories. This cord is to relay the signal from the main body.
- f) The power cord coming from the rear of the repl. unit must be connected to the rear of the main body near the repl. connecting receptacle.

WARNING: DO NOT CONNECT THE ABOVE POWER CORD DIRECT TO 230V WALL OUTLET SINCE THE REPLENISHMENT UNIT IS ONLY WORKING FOR 100V AC.

- g) Now, the preparation for operation is finished. Start to process the paper with the main body and the replenishment is automatically working by catching the signal from the main body.



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Tech Div. Original translated on 17th Nov./89 by R. Matsuoka

CAUTION:

When installing the replenishment container, make sure the container is located as high as or lower than the main body.

A failure to do so may cause the replenishment pump does not operate properly.